



F12 W.O.W. 2K PRIMER

Wet-On-Wet 2K Primer

A) DESCRIPTION AND FIELDS OF APPLICATION:

2K acrylic primer specifically for wet-on wet applications.

Defining features: rapid drying, excellent spreading and complete absence of finish absorption. Ideal for extremely rapid bodyshop repair work, ensuring excellent adhesion to the surface and co-adhesion to the finish coat.

The EU VOC limit for this product ready-to-use (product category IIB(c)) is 540 g/l. The VOC of this product is below 540 g/l.

B) TECHNICAL DATA:

Composition:	Hydroxylated resins, pigments, mineral charges and solvents
Specific weight:	1.6 ± 0.1
Available colours:	Light grey
Safety data:	Refer to the safety sheet

C) SURFACE PREPARATION :



* Pre-coated sheet metal

* Old finishes, including the double-coat and the thermoplastic acrylic paints.



* Dry sand with P320-P360 or wet sand with P600-800.

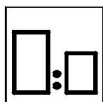
* Clean the surface to be treated thoroughly with Antisil V09 and ensure it is dry with no traces of silicon, wax, grease or foreign matters in general.

D) CAUTIONS:

- * The quality of the finish is strongly influenced by surface preparation.
- * Layers above the recommended thickness (25-35 micron, dry) may cause finish adsorption.
- * Do not use the product at temperatures below 5°C.
- * Keep in a cool, dry place.



E) PROCESSING:



Volume 5(F12) : 1(C90/C91) : 2(D10)
Weight 100(F12) + 12,5(C90/C91) + 24(D10)



Potlife : 45' at 20°
Application viscosity: 17"- 18" DIN 4 mm at 20°C



1.4-1.6 mm 2-4 bar
Apply single coat or double to obtain 25 – 35 micron.



20-30' at 20°C



F12 does not require sanding. In case of surface contamination, this can be removed after 15-20' by wet sanding with P1200 sandpaper.



F) TOOLS CLEANING:

* With nitro or washing thinner.

G) FURTHER STEPS :

2K enamel top coats
Double coat solvent-soluble enamels
Double coat water-soluble enamels

Technical indications and advices are based on our own experiences. We assure the perfect quality of products. However, being the utilization out of our control, we assume no responsibility on the results obtained