

F18 SPRAY GRIGIO

Polyester grey spray filler

A) DESCRIPTION AND FIELDS OF APPLICATION:

Polyester filler for spray application. It hardens quickly even if applied thickly. It fills No. 40 sand scratches and other deep indentations. It can be easily applied also on vertical surfaces.

The EU limit for this product (category IIB(c)) is 540 g/l. The VOC of this product is below 450 g/l

B) TECHNICAL DATA:

Composition	Polyester resins and mineral charges
Specific weight	1.6 ± 0,1
Available colours	Grey
Safety data	See safety data sheet
	See safety data sheet

C) SURFACE PREPARATION :



* Iron, steel plate, glass reinforced plastic

* Original paints or aged topcoat finishes



* Clean the surface to be treated with V09 Antisil. Make sure it is dry and free from silicone, wax, grease and any extraneous material.

* On base coats or enamel topcoats, sand and clean the surface before spraying.

D) CAUTIONS:

- * Mix well the filler with 5% liquid hardener.
- * Do not utilize the product at temperatures below 10°C
- * Store in a cool and dry place.

E) PROCESSING:

5% liquid hardener Pot life 30' at 20°C

0-5% D12

**2-2,5 mm 2-4 bar
4-5 = 1000-1200 microns**

**3h at 20°C
30' at 60°C**

8-10' at 1 m.

P120-P240
F) TOOLS CLEANING:
*** With nitro thinner**
G) RECOATING :
Use these primers F30, F31, F90, F91, F92, F93, F57, F58

Technical indications and advices are based on our own experiences. We assure the perfect quality of products. However, being the utilization out of our control, we assume no responsibility on the results obtained