



H55 GT CLEARCOAT ANTISCRATCH HS

2K acrylic clear coat - HS

A) DESCRIPTION AND FIELDS OF APPLICATION:

2K High Solid Clear Coat for double coat finishing. It offers excellent gloss and high filling properties. Its solid content allows to obtain very good results with half a coat plus a finishing coat; it's also possible to apply it in just one coat. It has exceptional resistance to atmospheric agents, to yellowing and to scratches.

B) TECHNICAL DATA:

Composition	Hydroxylated acrylic resins
Specific weight	0,982 ± 0,03
Available colours	Colourless
Safety data	See safety data sheet

C) SURFACE PREPARATION :



* Opaque base for double coat solvent thinning finishes

* Opaque base for double coat water thinning finishes

D) CAUTIONS:

- * The 2K acrylic clear coats must be protected from damp.
- * Respect correct reduction.
- * Do not utilize the product at temperatures below 5°C.
- * Store in a cool and dry place.



E) PROCESSING:



2:1 C03-C02-C01 catalysts

Pot life >60' at 20°C



5-10 % with D10-D11 thinner
15"-16" Ford 4 mm at 20°C.



1,2-1,3 mm 3,5-5 bar
1-2=45-55 microns



1,4-1,5 mm 3,5-5 bar
1-2=45-55 microns



10'-15' flash-off time depending on the temperature



8h at 20°C
30' at 60°C



10'-15' at 1 m.

F) TOOLS CLEANING:

* Use thinner for polyurethanes

G) RECOATING :

Technical indications and advices are based on our own experiences. We assure the perfect quality of products. However, being the utilization out of our control, we assume no responsibility on the results obtained